

# CARRERA 1500

FLEXIBLE PACKAGING SOLUTIONS



## MAIN FEATURES

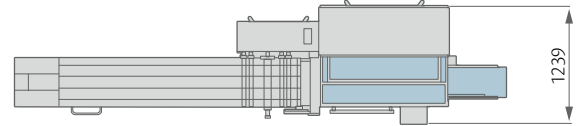
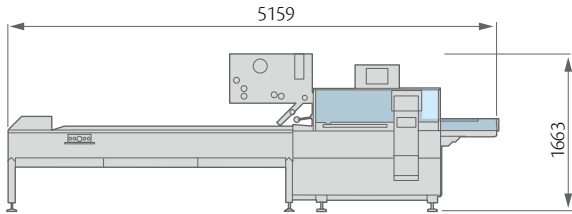
- 1 • Upgradable machine configuration
- 2 • Electronic machine with commercial available components
- 3 • HMI colour touch screen with icon structure
- 4 • Fully electronic controlled machine

The Carrera 1500 responds to the budget, build quality and flexibility requirements of mid-range food and non-food operations. This latest addition to the Carrera portfolio incorporates incremental innovations that have enabled IMA-Ilapak to stretch the performance/price ratio of the system. A radical re-engineering of the machine frame has produced the first IMA-Ilapak flow wrapping machine with a tubular frame for added robustness, whilst on the sealing system, heavy duty shafts and surrounding bearings allow for greater and more consistent seal-jaw pressure.

## BENEFITS

- 1 • Possibility to expand & connect the machine with different feeding systems
- 2 • Higher reliability components - Easy maintenance
- 3 • Intuitive and easy machine management by operators
- 4 • Easier size change operation

# TECHNICAL DATA



Machine Speed	Up to 130 cpm, single jaw. Higher speeds with multiple jaws. Production output dependent upon product, film and machine specifications
Film Cut-Off	Up to 630mm - 24.8" Cut-off defined as: product length+(height x 1.2)+28mm (1.1"), depending on product characteristics.
Wrapping Materials	Suitable heat-sealable films, such as plain, or co-extruded polypropylene (PP), laminate films (e.g. OPP+PE), polythene films (PE) as well as cold sealable films of suitable quality
Film Reel Max Weight	40 kg - 88 lbs
Electronic Platform	PLC Controlled machine
Power Requirement	From 220 to 480V, 50/60 Hz, 3-phase, 5kVA
Compressed Air	6 bar, 1l/min with air gusseting
Machine Weight	1000 kg - 2205 lbs
<b>PRODUCT DIMENSIONS</b>	
length	50/550 mm - 2/21.6" with any jaws centres and length
width	20/230mm - 0.8/9" with jaw length 250mm - 9.8" 20/360mm - 0.8/14.2" with jaw length 400mm - 15.7"
height	Up to 90mm - 3.5" with jaw centre 150mm - 5.9" Up to 140mm - 5.5" with jaw centre 210mm - 8.3"
<b>FILM REEL DIMENSIONS</b>	
coreø	76mm - 3"
outerø	350mm - 13.8"
width	500mm - 19.7"